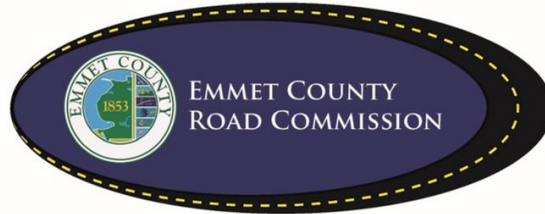


Wade Williams
Mark W. Hoffman
Frank Zuluski, Jr.
Brent Shank, PE
Engineer-Manager
Lisa Kleeman
Finance Director



2265 E. Hathaway Road
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PROPOSAL

Project: Maple River Road Bridge Epoxy Overlay

Description: Epoxy Overlay on a Concrete Bridge Deck

The Emmet County Road Commission will accept Bids until **1:00 p.m.** local time on **April 26, 2023**, at: 2265 E. Hathaway Road, Harbor Springs, MI 49740. Bid packages are available at the Emmet County Road Commission Office or on Emmet County Road Commission website at www.emmetcrc.org.

ALL BIDS WILL BE SEALED AND PLAINLY MARKED AS TO THE PROJECT AND PROJECT NUMBER.

The bidder has examined the plans, specification, special provisions and related materials in the proposal, as well as the location of the work described in the proposal for this project, and is fully informed as to the nature of the work and conditions relating to its performance and understands that the quantities shown are approximate only and are subject to either increase or decrease.

The bidder hereby proposes to furnish all necessary machinery, tools, apparatus and other means of construction, do all the work, furnish all the materials except as otherwise specified and, or each unit price, lump sum, or one each named in the itemized bid, to complete the work in strict conformity with the plans therefore and the entire proposal which is incorporated by reference in these pages, and in strict conformity with the requirements of the 2020 Standard Specifications for Construction, Michigan Department of Transportation and such other special provisions and supplemental specifications as may be part of the proposal for this project.

The bidder further proposes to do such extra work as may be authorized by the Emmet County Road Commission, prices for which are not included in the itemized bid. Compensation shall be made on the basis agreed upon before such extra work is begun.

THE BIDDER UNDERSTANDS AND AGREES THAT THE EMMET COUNTY ROAD COMMISSION RESERVES THE RIGHT TO REJECT ANY AND ALL BIDS; TO WAIVE IRREGULARITIES OR INFORMALITIES; AND NO CONTRACTUAL RELATIONSHIP SHALL EXIST BETWEEN THE BIDDER AND THE EMMET COUNTY ROAD COMMISSION FOR THE WORK DESCRIBED HEREIN UNTIL SUCH TIME AS THE CONTRACT HAS BEEN FORMALLY EXECUTED BY BOTH THE BIDDER AND THE EMMET COUNTY ROAD COMMISSION.

Maple River Road Bridge Epoxy Overlay

Project Information:

Job Location: Bridge over the Maple River on Maple River Road

Type of Work: Epoxy Overlay on a Concrete Bridge Deck

Owner: Emmet County Road Commission

Project Dates:

Project Start Date: 10 Days after all Contracts are executed.

Project Completion Date: October 15, 2023 (All Project Items)

The project shall be completed within five (5) days of starting date.

A pre-construction meeting will be scheduled by the Emmet County Road Commission prior to project start. All project submittals are to be submitted for review at this meeting.

Project Submittals:

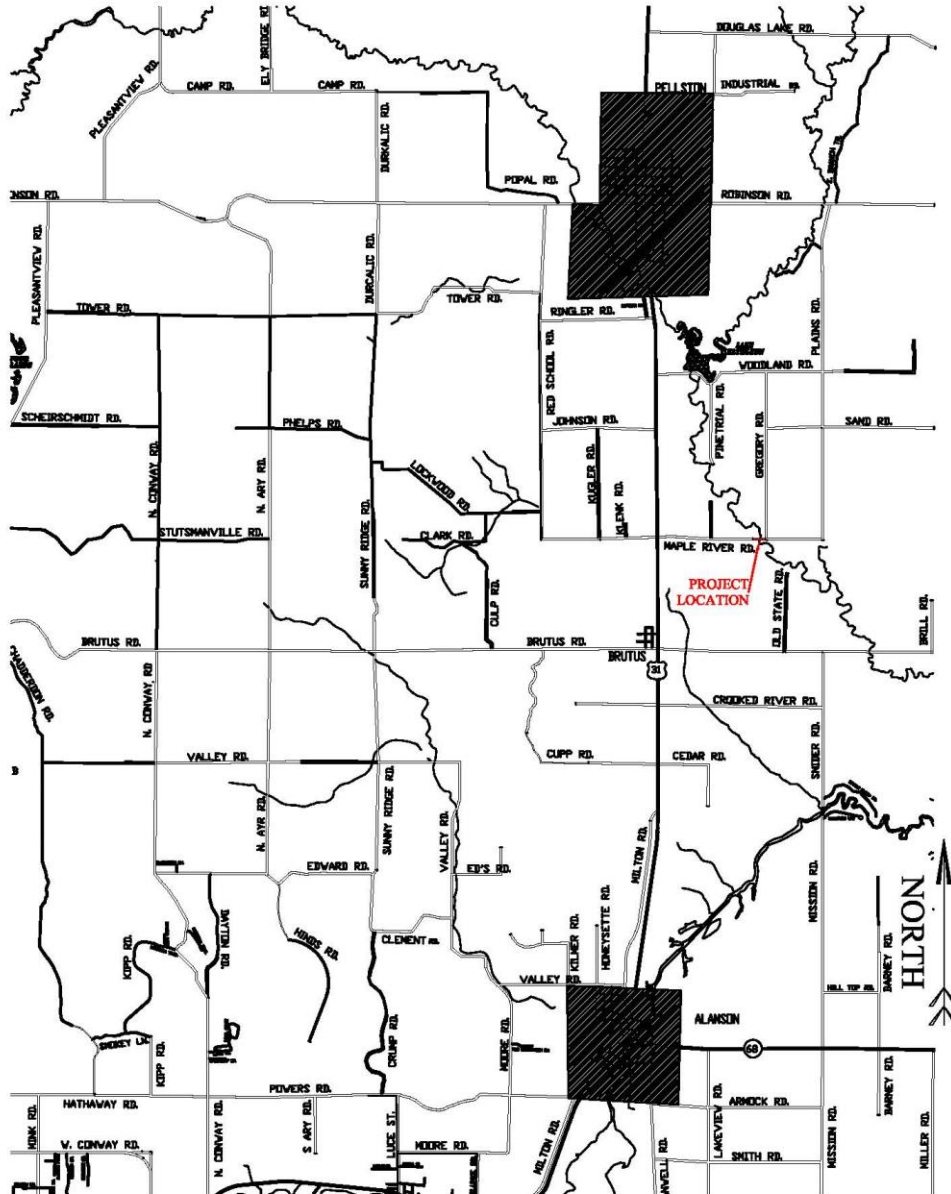
The following shall be submitted to the Road Commission Engineer for approval prior to project start:

1. Material Source List (MDOT Form 501)
2. Progress Schedule (must be submitted within 5 days of Contract award)
3. See the Special Provision for Acceptance of HMA Mixtures on Township Projects for submittal requirements (must be submitted prior to paving)
4. Damage Claim Program
5. Traffic Control Plan

Upon project completion, the Contractor shall submit a written "Notice of Completion" to the Engineer. After the Engineer receives the Notice of Completion, the Engineer will inspect the project. The Engineer will provide a list of any deficient items (Punch List) to the Contractor. Final acceptance will only be issued when any deficient items are addressed to the satisfaction of the Engineer. Final acceptance will be provided to the Contractor in writing.

Project Location Map:

Bridge location is +/-4800' east of US-31 and +/- 200' west of Gregory Road.



Project Coordination:

The contractor shall coordinate all work with Emmet County Road Commission Project Manager, Travis L. Horrocks. Contractor shall notify the Project Manager a minimum of 14 calendar days prior to mobilizing to project site.

Emmet County Road Commission staff will set up and active detour route prior to Contractor mobilizing to project site. Also, the ECRC Staff will remove a majority of the heavy deposited material (Sand and dirt) from the area to be overlaid.

Epoxy Overlay

See the attached Special provision for Thin Epoxy Polymer Bridge Deck Overlay.

Area to be overlaid is 30' wide by 100' long (334 Syd), this includes the bridge deck, approach slabs and curb pans.

Traffic Control:

Traffic shall be maintained during the project using a detour established and maintain by ECRC Staff. The Contractor shall coordinate operations with ECRC PM through the duration of the project if any concerns arise that need to be addressed.

The Contractor shall have the responsibility of ensuring a safe and secure work zone, the Construction Influence Area. The Construction Influence Area for this project shall consist of the width of the project right of way by 1500' (centered on the stream crossing).

Payment for all labor, equipment, and material to ensure a safe and secure work zone shall be paid for as **Mobilization.**

General Note:

All work being performed will be conducted in the safest manner possible and appropriate PPE shall be used at all times. All work shall be done in accordance with the Michigan Department of Transportation 2020 Standard Specification for Construction. Contractor assumes all responsibilities for Quality Control (QC) to assure the plans and specifications are met per the contract and to provide professional craftsmanship in each task being performed. Any errors in plans or discrepancies found in the field shall be brought to the engineer's attention immediately. All materials shall meet the requirements of the Michigan Department of Transportation Materials Source Guide.

Insurance Requirements:

The Contractor shall furnish proof of general liability insurance in amounts not less than \$2,000,000 each occurrence and general aggregate, proof of automobile liability in amounts not less than \$2,000,000 combined single limit for each accident, bodily injury per accident, and property damage per accident, and in amount not less than \$1,000,000 for bodily injury per person. Such proof of insurance shall include a valid certificate of insurance demonstrating that the Emmet County Road Commission is additional insured party on the policy.

Such insurance shall cover a period not less than the term of the project and shall provide that it cannot be cancelled without 30 days advanced written notice to the Emmet County Road Commission, by certified mail, first class, return receipt requested. The Contract/Project Agreement will be invalid if insurance expires during the authorized period of work described.

In addition to any liability or obligation by the Contractor that may otherwise exist, Contractor shall, to the fullest extent permitted by law, indemnify and hold harmless the Emmet County Road Commission and its commissioners, officers, agents and employees from and against any and all claims, actions, proceedings, liabilities, losses, and damages thereof, and any and all costs and expenses, including legal fees, associated therewith which the Emmet County Road Commission may sustain by reason of claims for or allegations of negligence or violation of the terms and conditions of the Contract/Project Agreement, arising out of the work which is subject of the Contract.

Bonding Requirements:

Bonding is not required for projects under \$50,000.00

The successful Contractor shall furnish a performance bond equal to the contract price as assurance for faithful contract performance.

The Contractor shall also furnish a separate **surety bond** equal to the contract price as security for payment to all persons performing labor and furnishing materials in connection with this contract. The Contractor shall pay the premium for all bonds.

The bonds must meet requirements of Michigan Law.

Bonds shall be submitted and approved before contract execution.

Liquidated Damages:

Liquidated damages will be assessed for failure to complete this project by the specified date, or by the allowed number of days specified once work begins, due to lack of effort, poor organization or ability to perform on the Contractor's part. Liquidated Damages may be waived by the Project Engineer. Liquidated damages will be assessed according to the table below:

Project Award Amount	Liquidated Damages
\$0 - \$150,000	\$500 per Calendar Day
\$150,001 - \$500,000	\$750 per Calendar Day
Over \$500,000	\$1,000 per Calendar Day

Soil Erosion and Sediment Control (SESC):

The Contractor shall implement and maintain the soil erosion control measures as shown on the plans before and at all times during construction of this project. All SESC measures shall conform to current MDOT standards, manufacture guidelines and established best practices.

Daily inspections shall be made by the Contractor; periodic inspections shall be made by the Engineer to determine the effectiveness of the SESC measures. Any required corrections shall be made without delay.

All permanent erosion control measures shall be permanently maintained by the Emmet County Road Commission.

Project Quantities:

Mobilization, Max \$2000	1	LSUM
Epoxy Ovly	334	Syd

Bid Sheet

Board of Emmet County Road Commissioners
2265 East Hathaway Road
Harbor Springs, MI 49740

Gentlemen:

The undersigned proposes to furnish any and all materials, labor, and equipment necessary for the reconstruction of Maple River Road Bridge Epoxy Overlay as spelled out in the "Invitation to Bid" for the prices below.

The Emmet County Road Commission reserves the right to reject any and/or all bids based on what is in the best interest of Emmet County.

Contractor Name: _____

Project:
Maple River Road Bridge Epoxy Overlay

Item	Quantity	Unit	Unit Price	Total
Mobilization, Max \$2000	1	LSUM		
Epoxy Ovly	334	Syd		
TOTAL PROJECT COST ESTIMATE =				

Bidder: _____

Address: _____

Signature: _____

Phone No.: _____

Printed Name: _____

Date: _____

Title: _____

Email: _____

MICHIGAN
DEPARTMENT OF TRANSPORTATION
SPECIAL PROVISION
FOR
THIN EPOXY POLYMER BRIDGE DECK OVERLAY

STM:JD

1 of 5

APPR:JAB:MTH:04-28-21
FHWA:APPR:04-28-21

a. Description. This work consists of cleaning/preparing entire deck surface and applying a two-coat epoxy overlay. Ensure all work is completed in accordance with section 712 of the Standard Specifications for Construction except as modified herein. Bring any discrepancies between the two to the attention of the Engineer

b. Materials. Use a solvent-free, moisture insensitive, 100 percent solids, low-modulus, and two-component epoxy system to overlay the structure. Ensure containers are marked clearly "Part A" or "Part B". The epoxies that are approved for thin overlays are in Table 1.

Table 1: Approved Two Component 100 Percent Solids Epoxy Systems

Supplier	Product	Telephone
BASF	MasterSeal 350	(800) 433-9517
E-Bond	526 Lo-Mod	(616) 532-0782
E-Chem	EP50	(505) 217-2121
Euclid Chemical	Flexolith Flexolith Summer Grade Flexolith HD	(800) 321-7628
Poly-Carb	Flexogrid Mark – 163 Flexogrid Mark - 154	(817) 797-1113
Sika	Sikadur 22-Lo Mod	(248) 866-8956
Transpo	T-48 Chip Seal	(573) 808-1040
Unitex	Propoxy Type III DOT	(800) 745-3700

Ensure aggregate meets the gradation requirements in Table 2 and has a hardness of seven or higher on the Mohs hardness scale. Ensure aggregate is angular, consists of natural silica sand, basalt, or other nonfriable aggregate, and contains less than 0.2 percent moisture when tested in accordance with *ASTM C566*.

Table 2: Angular Aggregates Gradation Requirements

Sieve Size	Minimum % Passing	Maximum % Passing
3/8	100	100
4	98	100
8	30	75
16	0	5
30	0	1
Pan	0	0

Provide general certification per the *MQAP Manual* to the Engineer that the aggregate meets the requirements specified herein.

c. Equipment. For the epoxy overlay, provide a distribution system or distributor capable of accurately blending the epoxy resin and hardening agent, and uniformly and accurately applying the epoxy materials at the specified rate to the bridge deck in such a manner as to cover 100 percent of the work area including 1 inch of the vertical face of curb/barrier. Provide a fine aggregate spreader capable of uniformly and accurately applying dry aggregate to cover 100 percent of the epoxy material. Provide a self-propelled vacuum truck.

For hand applications, provide calibrated containers, a Jiffy® type mixer, and notched squeegees which are suitable for mixing and applying the epoxy and aggregate.

For mechanical applications, provide mixing equipment that will automatically and accurately proportion the components in accordance with the manufacturer's recommendations, mix and continuously place the epoxy overlay. Ensure the operation proceeds in such a manner that will not allow the mixed material to segregate, dry, be exposed or otherwise harden in such a way as to impair the retention and bonding of broadcasted aggregate.

d. Construction.

1. Surface Preparation. The Engineer will inspect patching and cleaning operations. The Engineer's approval is required prior to placement of the overlay. Protect utilities, drainage structures, curbs, bridge joints, and any other structure within or adjacent to the epoxy overlay from surface preparation activities and application of the surface treatment materials. For the purposes of this special provision, the term *bridge joints* does not include sawed construction joints.

Verify that the compressed air used for any work is free of oil and moisture contamination in accordance with *ASTM D4285*. Use either an absorbent or a nonabsorbent white collector positioned within 24 inches of the air-discharge point, centered in the air stream. Allow air to discharge onto the collector for a minimum of 1 minute. Visually examine the collector for the presence of oil and/or water. Conduct the test at least one time per shift for each compressor system in operation in the presence of the Engineer. If air contamination is evident, make adjustments to achieve clean, dry air. Examine the work performed since the last acceptable test for evidence of defects or contamination due to contaminated compressed air. Repair contaminated work at no additional cost to the contract.

Do not perform surface preparation or installation of epoxy overlay on concrete less than 28 days of age. Ensure that traffic paint lines and surface texturing or grooving are removed. Clean the entire concrete surface by abrasive blasting or shotblasting to remove all materials that may interfere with the bonding or curing of the binder. The cleaned concrete surface must meet the *International Concrete Repair Institute Guideline 310.2R, Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays and Concrete Repair*, concrete surface profile (CSP) 7. To ensure prepared surface is adequate for epoxy adhesion, perform a direct tension test per *ASTM C1583/C1583M*. Perform one direct tension test for every 400 square yards of overlay area. Minimum bond strength must be 250 psi for the surface preparation to be considered adequate. Use a vacuum truck or oil-free moisture-free air blast to remove all dust and other loose material. Brooms are prohibited. Remove any oil or other contamination after initial cleaning.

Ensure both courses of epoxy overlay are applied within 24 hours of the final cleaning, and prior to opening the area to traffic.

No visible moisture can be present on the surface of the concrete at the time of epoxy overlay application. Oil-free moisture-free compressed air may be used to dry the deck surface. Use a plastic sheet left taped in place in accordance with *ASTM D4263* to identify moisture in the epoxy overlay area except as modified herein. Tape an 18 inch by 18 inch transparent polyethylene sheet (4 mil) to the deck every 500 square feet. Ensure all edges are sealed with tape that will stick to the concrete substrate. Leave the plastic sheet in place for a minimum of 3 hours or the manufacturer's recommended cure time for the conditions, whichever is longer. Ensure there is no moisture visible on the polyethylene sheet. Ensure alternate methods to detect moisture are approved by the Engineer.

Remove all debris from the bridge joints. Protect the bridge joints, and any other areas not to be overlaid, from damage during preparation of the surface. Ensure the protection is removed once the epoxy and aggregate has been applied and prior to initial set. Ensure removing the protection is done soon enough to in no way harm the adjacent overlay. Ensure protection is applied again prior to the second coat and removed again prior to initial set as to not damage adjacent surfaces. Ensure the protection meets the approval of the Engineer.

2. Application. Ensure handling and mixing of the epoxy resin and hardening agent is performed in a safe manner to achieve the desired results in accordance with the manufacturer's recommendations for a two-coat system or as directed by the Engineer. Do not place epoxy overlay materials when the concrete surface is less than 50 °F or ambient air temperature is forecast to fall below 50 °F within 8 hours of application. Do not place epoxy overlay materials if weather or surface conditions are such that the material cannot be properly handled, placed, and cured in accordance with the manufacturer's requirements and the specified requirements of traffic control.

Apply the epoxy overlay in two separate courses in accordance with the manufacturer's recommendation for a two-coat system with the following rate of application. Ensure the first course is no less than 2½ gallons per 100 square feet. Ensure the second course is no less than 5 gallons per 100 square feet.

Ensure application of aggregate to both the first and second courses is of sufficient quantity so the entire surface is covered in excess. Ensure no bleed through, or wet spots are visible in the overlay. Remove and replace any areas within course applications with wet spots or where epoxy has bled through.

After the epoxy mixture has been prepared for the overlay, immediately and uniformly apply it to the surface of the bridge deck with a notched squeegee. Apply the dry aggregate in such a manner as to cover the epoxy mixture completely within 5 minutes. Minimize all foot traffic on the uncured epoxy and ensure any foot traffic will only be done with steel spiked shoes approved by the Engineer. Cure each course of epoxy overlay until vacuuming or brooming can be performed without tearing or damaging the surface. Do not allow traffic or equipment on the overlay surface during the curing period. Remove by vacuuming or brooming all loose aggregate after the first course curing period. Immediately apply the next overlay course to complete the overlay. Ensure the minimum curing periods are in accordance with the manufacturer's recommendations, as shown in Table 3, or as directed by the Engineer. Remove by vacuuming or brooming all loose aggregate after the second course curing period.

Ensure all bridge joints are free of loose aggregate, epoxy and other debris resulting from overlay operations. Excess aggregate may be reused if it is clean, dry, free from foreign matter, and meets gradation requirements. Blend the excess aggregate at a ratio of 3 parts virgin material to 1 part recycled material. Inspect aggregate recovery equipment prior to reclamation operation to prevent the introduction of foreign material. Collect excess aggregate within 24 hours of placement. Do not collect excess aggregate that has been rained on or driven on.

Table 3: Anticipated Cure Time (Hours)

Average Temperature of Deck, Epoxy and Aggregate Components, °F	1 st Course	2 nd Course
<60		(a)
60-64	2	2
65-69	2	2
70-74	1.75	1.75
75-79	1.75	1.75
80-84	1.5	1.5
>85	1	1
a. Second course must be cured for minimum of 8 hours if the air temperature drops below 60 °F during the curing period, or per the manufacturer's recommendations.		

Plan and execute the work to provide the minimum curing periods as specified in Table 3, or other longer minimum curing periods as recommended by the manufacturer prior to opening to public or construction traffic, unless otherwise permitted. Ensure first course applications are not opened to traffic. Remove any contamination, detrimental to adhesion of the second course, from the first course at Contractor's expense prior to the application of the second course.

Remove and replace any areas damaged or marred by the Contractor's operations in accordance with this special provision. All cost associated with this work will be borne by the Contractor.

Remove and replace areas as directed by the Engineer and in accordance with 20SP-712D – Removal of Thin Epoxy Polymer Bridge Deck Overlay.

Provide the Engineer with all records including, but not limited to, the following for each batch provided:

- batch numbers and sizes,
- location of batches as placed on deck, referenced by stations,
- epoxy yield, referenced by stations
- batch time,
- temperature of air, deck surface, epoxy components, including aggregates,
- loose aggregate removal time, and
- time open to traffic.

3. Clean Up. At the end of the project or a minimum 7 days after the epoxy polymer overlay has cured, remove, and dispose all loose aggregate that has shed from the epoxy binder by vacuuming or brooming. Do not re-use this aggregate.

e. Measurement and Payment. The completed work, as described, will be measured and

paid for at the contract unit price using the following pay item:

Pay Item	Pay Unit
Epoxy Ovly	Square Yard

Epoxy Ovly includes preparing and cleaning the concrete surface, preparing and applying a two-coat epoxy overlay system on the concrete surface, and including miscellaneous clean-up. This pay item also includes cleaning and protecting bridge joints.