Due 10:00 a.m., Monday, May 22, 2023, to:

Emmet County Road Commission - 2265 E. Hathaway Road - Harbor Springs, Michigan

Proposal for one (1):			
	em, & Underbody Scrape Cross auger conveyor. 1	spreader (201/304 Stainless-Steel) er & 7'Junior Wing.	
We agree to furnish the	Emmet County Road Co	ommission the following:	
Make	Model		
Make			
Make	Model		
Make		,	
Make		/	
Make			
·) for one \$	rage, 2265 E. Hathaway Rd, Harbor Springs, MI 49	740.
Delivery in	days after award of	bid	
	Business name:		
	Business address:		
	Business phone:		
	Mobile phone:		
	E-mail address:		
	Print name & title:		
	Signature:		
	Date:		

EMMET COUNTY ROAD COMMISSION

MINIMUM SPECIFICATIONS FOR:

One (1) 10' Stainless-Steel MSV Chassis Mount spreader (201/304 Stainless-Steel)

One (1) Hydraulic System, & Underbody Scraper & 7'Junior Wing.

One (1) Rear mounted Cross auger conveyor.

One (1) Pre-wet system

Installed and complete.

GENERAL

The following specifications describe the minimum requirements for a 10' Stainless-Steel MSV Chassis Mount spreader, underbody scraper, 7' Junior wing, rear cross auger conveyor and prewet system installed and complete. Exceptions to any specifications listed shall be noted and highlighted by the bidder. Bids not submitted on these forms will not be considered. The Board reserves the right to waive irregularities in the bid procedure, to accept or reject any and or all bids, and to award the bid in the best interest of the Emmet County Road Commission.

MSV Chassis Mount Spreader

comply yes ____ no ____

Chassis Mount Spreader-for Truck bid of 2023B

Sander constructed of stainless-steel (201/304) with a 2" double crimp formed top for greater strength. Approx. dimensions are 120" long x 84" outside width x 55" tall with 45-degree sloped sides. Cross sills are 3" X 3/16" formed stainless-steel channel.

Chain shields are 10 ga. thick stainless-steel, bolted in with stainless-steel bolts & nuts: removable style. Side supports are 10-gauge stainless-steel and extend the full angled side height of the hopper, placed approx. 2' on center; continuously welded. The rear end plate is 10-gauge stainless-steel, reinforced inside and supported for maximum strength.

Longsills manufactured of 7-gauge stainless-steel and continue beyond the spreader to support the Auger Spreader (MS969) assembly. Both ends shall be slotted to accommodate easy drive and idler shaft removal.

Conveyor Trough is 24" wide, two 6:1 gear boxes with hardened high strength steel alloy gears, supported by ball bearings mounting on a 2" shaft driven by (2) low speed hi-torque motors. Include torque link brackets to reduce gear box stress. One motor (1) to include 100 pulse speed sensor, the drive shaft is supported by (2) keyed 8-tooth cast- gray sprockets that drive the chain. The 2" idler shaft and keyed sprockets are adjustable through the self-aligning 4-bolt flange bearings with two heavy-duty spring-loaded adjuster rods. Design allows 4 inches of adjustment. Grease-able and adjustable from the rear.

Stainless-steel hydraulic tubing to accommodate main chain, cross auger, spinner; shall be mounted to the hopper body minimum 16" off the catwalks and clamps and stainless-steel hardware, 6 tubes drivers' side (1) 1-1/4" tube and three (3) 3/4" tubes and 2 tubes (2) ½".

Conveyor chain is heat treated with 2.25 pitched self-cleaning Pintle type, 7/16" pins with a 21,000 # per strand tensile strength. **High temp belt over chain**. The system includes front and rear wipers.

Conveyor floor is 3/16 stainless-steel removable bolt in style using stainless-steel hardware.

Intermediate floor supports are stainless-steel angle iron braces on 12" centers.

The feed-gate is 12" X 18", 7-gauge stainless-steel and adjustable with self-locking screw-type jack, giving ruler accurate metering. Jack is grease-able, non-rusting poly U-joint and has a stainless-steel crank handle. Manual full opening rear tailgate.

Top screens are 12" elevated carbon steel with heavy duty angle iron frame. ½"x2" bars on 4" centers. Four-inch channel end supports, 6" 9lb main beam, unit bolts on to the top flange of the sander body with stainless-steel hardware. To include center lift loop. Painted all black.

Catwalks, min. 3/16" thick, smooth 201/304 stainless-steel both sides. Shall include support kit, reinforced to hold additional weight of pre-wet tanks. Approx 1100lbs each side.

Cab-Shield; has 20" coverage, constructed of 3/16" 201/304 stainless-steel, 100% continuous welded inside and out to the front of the body.

Chassis Mounting kit to include 3/4x3/4 angle pinch clamps with front spring loaded to prevent frame damage.

MTG KIT, MV/MSV, CHASSIS,8'-11'33.625/35.25 FRAME, W/SPRG, 201/304

201/304 stainless-steel sander, all welding is continuous, all hardware is stainless-steel. Stainless-steel is unpainted.

Shovel holder made of 201/304 stainless-steel and to be mounted left front face of "v" spreader, driver's side.

Ladder shall be bolt on 201/304 stainless-steel hinge down style with 6 rungs. With inside box step.

Location of shovel holder and ladder to be determined at installation.

Hydraulic	& Fuel	Tanks :
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comply	yes _	no
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Note: Truck emission system will dictate tank design

Tanks shall be designed to be installed in conjunction with a vertically mounted DPF/SCR exhaust system. The fuel/hydraulic tank shall be min. 7ga. 201/304 stainless-steel construction. Fuel/hydraulic tank shall be 110-gallon fuel & 40-gallon hydraulic.

Solid state fuel sending unit and guarded hydraulic oil sight/ temperature gauge, fuel tank will have a water sump and petcock type drain, and ball type shut off valves on supply & return. The fuel tank vent shall conform to engine manufactures specifications. Tanks shall integrate into a single, integrally constructed unit. The mounting of the tank shall include four (4) rubber bushing type mounting points. Supports for the tank shall be constructed of 4" 7.25 structural channel. The mounting brackets shall extend from the right frame rail and shall cantilever to the outside of the left frame rail. A serrated step shall be installed on the left side.

Hydraulic oil, low-level sensor* with in-cab light & alarm integrated with an electric solenoid shut-off valve at main hydraulic pump outlet, with dash mounted over-ride switches for low-level alarm & pump shut-off. *Low oil sensor will be a solid-state non- float type sensor, mounted in top of oil tank. Hydraulic return filter to be intank style. The proper fuel gauge sending unit shall be installed.

Hydraulic System:	comply	yes	no

8.9 cubic-inch load sensing hydraulic-pump (model series 45-E147), front-mounted and driven by engine crankshaft to operate the following: Underbody scraper (up, down & reverse), Plow (up & down), Two (2) double function wings, MSV rear discharge conveyor chain, cross auger & spinner assembly, and pre-wet system functions shall be electronic proportional controlled using Rexroth Bosch CS160 joystick controller. All capable of simultaneous operation.

Direct mount 12-volt automatic low oil shut-down system, with in cab manual override.

Rexroth M4-12, 8-Bank valve, EPC. With mid inlet feature, **NO Exceptions**.

Valves shall be mounted outside of cab in a stainless-steel weather-tight enclosure.

Cross auger to be ground speed triggered to start and stop with main conveyor.

Hydraulic hoses and lines to be enclosed in nylon covers at all chafing points.

All ridged hydraulic lines shall be of stainless-steel construction. Routing pressure hoses shall be on the left side of engine to stay away from turbo heat. Use all stainless-steel hangers and leave room for service of engine.

System to be approved by Emmet County Road Commission prior to installation.

Material Spreader, Sander, Front mount broom & Pre-Wet Controls	c	omply	yes	no
Rexroth Bosch CS-160/660 System consisting of six basic components.				
 (1.) Joy-Stick Control Console (2.) Switch module (3.) Ground Speed Sensor (4.) Feed-back devices (5.) Actuator devices (6.) Wiring harness to interconnect <u>all</u> components including, Road 	Watch wi	ring & se	ensor	
Controls shall be mounted to an armrest pedestal, designed to also oil light and momentary override switch.	house tar	p switch,	, air-gat	e control, low
* Hands on training to be supplied and conducted @ E.C.R.C. Garag	e*			
Toolbox:	comply	yes	_ no	_
One (1) 18"x18"x18" stainless-steel, mounted on drivers' side in steel so neoprene isolation strips for corrosion resistance.	addle, with	n stainles	ss-steel	hardware and
Tarp System:	comply	yes	_ no	_
Roll Right 6416 Electric Tarp system (to include spool & housing, tarp to be installed, complete and tested.	nsion bow	rs, and 2	0' asph	alt tarp). Shall
Air Foil:	comply	yes	_ no	_
An Air Foil shall be installed. Welded to the rear upper- most portion of Foil shall be constructed entirely of 201/304 stainless-steel.	the tailgat	tes on th	ie MSV	spreader.
<u>Lighting:</u>	comply	yes	_ no	_
Auxiliary plow lights and turn signals shall be Buyers LED heated model aluminum brackets, as approved by Emmet County Road Commission, with underside of hood for extra rigidity. One (1) roof mounted remotely controlled articulating halogen Spotligh Five (5) LED work lights for Underbody blade and sander discharge area installation. Quad flash LED Strobe lights with 4 strobe heads (1 A/G cab mounted, 3 with Amber LED indicator light mounted outside cab near driver's door Disconnect Switch. As approved by Emmet County Road Commission	vith appro t with pro s, location s spreaders	ved rein tective c s to be c s mount	forcem Iome. Ietermi ed),	ents on ned at time of
<u>Underbody Scraper:</u>	С	omply	yes	no
Monroe 12" HD4500 to be installed. Moldboard shall be 1" thick x 20" high x 12" long made of heat-treated Circle shall be 1" thick solid steel (no notches) Circle clamp shall be heavy-duty with poly shim. Two (2) Actuating Cylinders with Socatri shafts enclosed in shock spring power-reverse cylinders with Socatri shafts & crossover relief. Shall incl Kit, (1) each installed on each side of Hanger Board.	housing a	nd trunr	nion mo	

Wing Plow:	comply	yes	_ no
One (1) Wing plow Shall be a Monroe Snow & Ice, Model MJW-7, 7' Junior Wing winton One (1) installed and complete on the right rearward frame aft of hydraulic sequencing valve shall be provided to allow bi-direction the wing assembly. Lock valves shall be installed to prevent drift was An adjustable metering valve will be installed to control articulation. LED light shall be installed on top edge of wing nearest to the discontrol and switch. Wing assembly will be removed seasonally; to expedite removal, for both hydraulic and electrical connections. As approved by Emmet County Road Commission	the underbody scraper. al sequencing for the up when in stored position. on speeds. (3) three LED charge end in Stainless St	An adju & down Strobe l teel light	stable functions of ights and a boxes with
Cross Auger Conveyor:	comply	yes	_ no
Shall be a Monroe MS-969-DD-DD-SL-201SS with the following re 3/8" flighting and driven by a 28ci Direct Drive Hydraulic Motor. D steel and mounted independent of the bottom cleanout door (dri 18" poly spinner discs. Stainless-steel quick disconnects will be incorporated on hydrau Tailgate assembly.	ual spinner assembly sha	all be 20: e). Self-le	1/304 stainless- eveling feature,
Designed to fit Chassis Mount MSV Spreader			
Note: Tailgate Spreader & Spinner assembly shall be constructed brackets, reinforcements, and fasteners.	of 201/304 Stainless Ste	el, as w	ell as mounting
Plow Hitch:	comply	yes	_no
Hustings style heavy duty 34" wide Quick Hitch with 3" double act And lift arm. Plunger pins shall be a Monroe p/n# 05022221 with reinforcements. Plow hitch shall be bolted to 12" min. heavy duty structural channels.	grease zerks, and second		
Tow Hooks:	comply	yes	_ no
Four (4) Heavy-Duty Drop Forged Frame mounted on front and reapproved by County) with a minimum rating of 44,600 lbs. each.	ear frame or Wing suppo	rt struct	ures (as
Pre-Wet System:	comply	yes	_no
Supply and install hydraulic truck mounted liquid dispensing system. Dual 75-Gallon UV stabilized polypropylene tanks. Bulk-fill and Flusher kit with 3-way valve. Cross over hose kit-connects both tanks together to equalize. Shall be all stainless-steel brackets and hardware for mounting to 7 GPM bronze pump with stainless-steel shaft, driven by hydraulic suction strainer, (2) brass spray nozzles129 orifice, 5 psi check vidisconnect coupler for ease of seasonal removing. Install all in a NEMA enclosure using 201/304 stainless-steel mounting to the couple of the seasonal removing.	MSV chassis mount spre c motor, include flow me valve (located as high as p	eader. eter, stai oossible	nless-steel

A Voyager Model VCCS150B Remote Camera System with Washer System shall be installed to monitor the right-side Both Remote Camera Heads shall be installed in a protect The exact location and mounting option will be approved	e wing and rear of the material spreader. ive stainless-steel enclosure.
Wiring:	comply yes no
All wiring from rear of cab to rear of MSV spreader to be box mounted on left rear corner of MSV spreader. From t Electronic back-up alarm.	· · · · · · · · · · · · · · · · · · ·
Switch Panel:	comply yes no
In-power vehicle control module switch panel model VCN total of 10 switches. The switches will be wired to accomm strobe, front strobe, dolly lock, truck tailgate, V-bottom to Use factory switches where provided.	modate the following applications: plow lights, rear
Pintle Hitch:	comply yes no
Shall be a Buyers BP760 pintle hitch, having a 12,000 lb. to capacity, mounted to a 3/4" full steel plate with reinforce two 3/4" 26,500 lb. rated D-rings for safety chains. Shall include 7-pin round pin & 4-pin trailer plug connected.	ements and bolted in using grade 8 hardware, with (2)
Option #1:	comply yes no
Option #1: One-Way Ridged Snowplow: Monroe 12' MPFA38-64-12R One-way, ridged mounted, no trip snowplow: 34" female plow side Husting's Hitch. Reinforced moldboard manufactured from 10-gauge stee Boomerang style shoe rockers. Manually pinned shoe adjustments. Single ear standard cast plow shoes. 3/8" thick x 18" deep rubber snow deflector with 9 3/8" x 2 ½" x 3/8" angle iron with a 3/16" x 2" backer support. Cutting edge to be 5/8" x 8" standard punch. Plow to be blasted powder coated. Snowplow to be finished in orange powder coat on the fronthe push frame side of the moldboard. Anti-plow hang-up roller kit, part #00043300.	RGD, 316, HH34 3" Off Set, Part #00176288 I. 2" bar stock support on 18" centers attached to 2 ½ "x
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Remote Camera System

* Differences in bid specifications must be Noted & Highlighted on page marked

will be met with the following exceptions*

comply yes ___ no ___

EXCEPTIONS AND CLARIFICATIONS TO BID SPECIFICATIONS Fuel & Hydraulic Tanks Hydraulic System

Underbody Scraper	
Wing Plow	
willig Flow	
Sander & Pre-Wet System & Controls	
•	
Lighting	
Option's 1 & 2	
Submitted by:	
Signature and Title	Business Name
Signature and Title	Business Hume